Tapmatic® Natural
Cutting Fluid



FEATURES

- Biodegradable
- Non-toxic & non-hazardous
- Safe on all metals
- Great for steel and aluminum
- Extends tool life
- High performance lubricating ability eliminates galling and seizing
- Does not contain sulfur, chlorine, water, mineral oil, or inactive fillers
- Does not irritate the skin, eyes or respiratory tract

APPLICATIONS

- Boring
- Broaching
- Sawing
- Drilling
- Reaming
- Tapping
- Threading
- Engraving
- Facing
- Milling

SPECIFICATIONS AND APPROVALS

- Ford Motor Co.

PROPERTIES

Appearance / Physical State	Liquid.
Color	Green.
Odor	Spice.
Melting / Freezing Point	Not established
Boiling Point / Range	Not established
Flash Point	348.8°F (176.0°C) Tag Closed Cup
Evaporation Rate	None
Flammability	Not applicable.
Vapor Pressure	Not established
Vapor density	Not established
Density	Not available.
Water Solubility	Not soluble in cold water
Partition Coefficient	> 1
Auto-Ignition Temperature	Not established
Viscosity	Not established
Percent volatile	0%
Specific Gravity	0.88 - 0.89 @ 20°C
VOC Content	0% per US State and Federal Consumer Product Regulations CARB
Temperature Range	Not established

DIRECTIONS

Apply a few drops of fluid just prior to contact. DO NOT USE IN RECIRCULATING SYSTEMS.

HANDLING

Observe good industrial hygiene practices.

STORAGE

Store in original tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

DISPOSAL

Collect and reclaim or dispose in sealed containers at licensed waste disposal site.

AVAILABLE PRODUCTS

Part No.		Net Contents	Container Type	Units/Case	Approximate Case Weight
US	Canada				
44220	C44220	16 fl oz / 473 mL	bottles	12	15 lbs
44230	C44230	1 gal / 3.78 L	bottles	4	36 lbs
44240		5 gal / 18.93 L	pail	1	41 lbs

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