Power Stamp III
General Purpose MQL

FEATURES

- Vegetable-based, biodegradable lubricant
- Water-washable
- Clean before heat treating with rinse water
- Heavy-duty

APPLICATIONS

- Carbide die stamping
- Drawing and fine blanking
- Stamping sheet metal up to 0.125" thick (gauge 8 and higher, depending on the type of metal)
- For ferrous & nonferrous metals, aluminum and titanium



DIRECTIONS

Fill Accu-Lube applicator reservoir above the low-level line. Refer to the Accu-Lube applicator manual for operating instructions.

HANDLING

Avoid contact with skin, eyes, clothing. Wash thoroughly after handling.

STORAGE

Store in tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

DISPOSAL

Dispose of in accordance with local regulations.

PHYSICAL PROPERTIES

Appearance / Physical State	Liquid.
Color	Golden.
Odor	Mild.
Flash Point	>399.2°F (>204.0°C)
Specific Gravity	0.935
VOC Content	0.15 % , 1.5 g/l per US State and Federal Consumer Product Regulations
Flash Point	598°F (314°C)
Pour Point	5°F (-15°C)
Viscosity	48 cSt @ 40°C

AVAILABLE PRODUCTS

Part No.	Net Contents	Container Type	Units/Case	Approximate Case Weight
LBSTIII01	1 gal	bottle	4	34 lbs
LBSTIII55	55 gal	drum	1	459 lbs

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